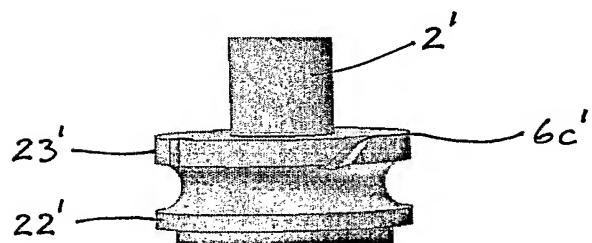
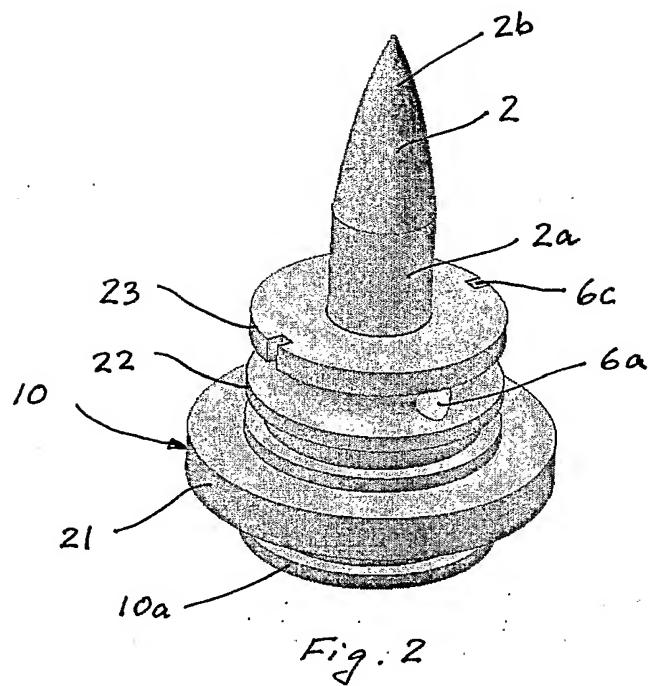
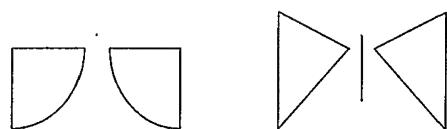
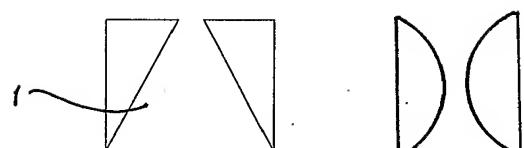
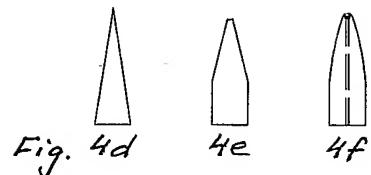
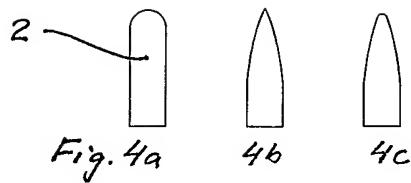


Fig. 1





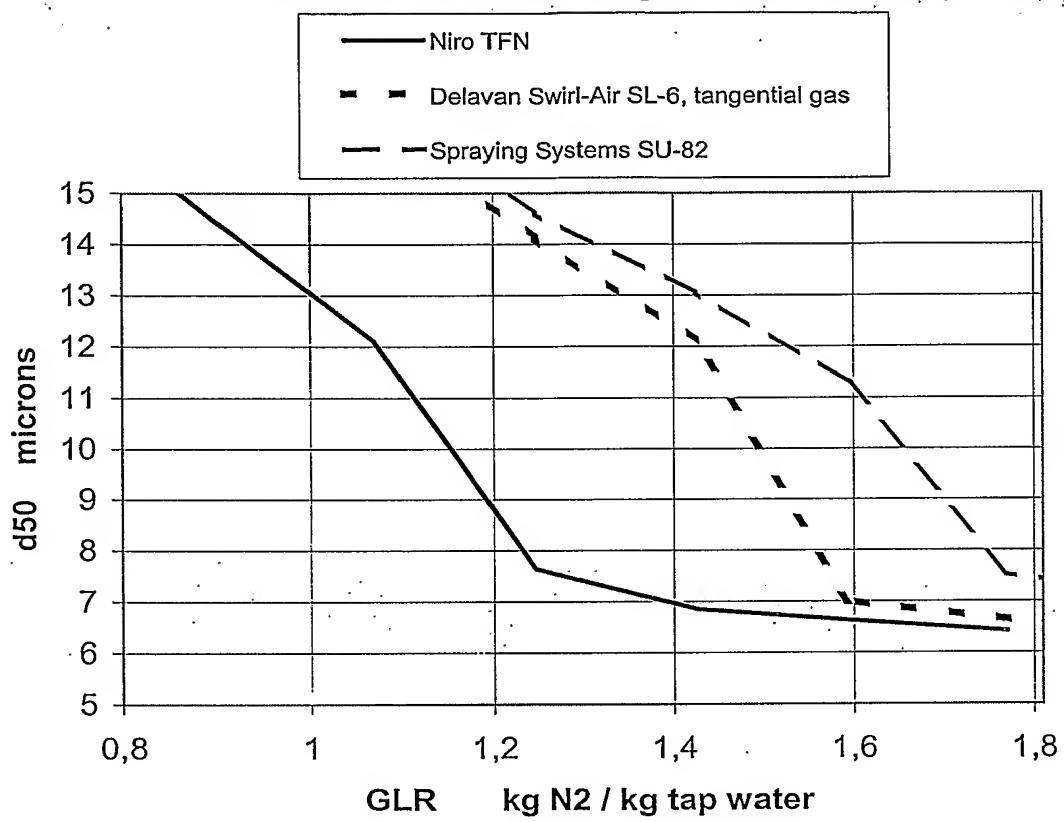
D50 as function of gas-liquid-rate (GLR)

Fig. 6